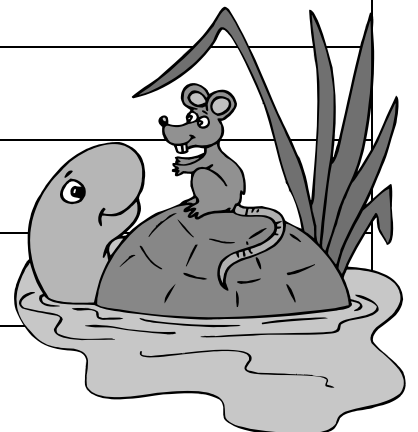


Mache aus einer Rechnung zwei !

| $34 + 7$ | $34 + 6 = 40$ | $40 + 1 = 41$ |
|----------|---------------|---------------|
| $27 + 8$ | | |
| $82 + 9$ | | |
| $55 + 6$ | | |
| $68 + 4$ | | |
| $49 + 3$ | | |
| $96 + 5$ | | |
| $13 + 8$ | | |
| $74 + 9$ | | |
| $38 + 5$ | | |
| $67 + 7$ | | |
| $25 + 8$ | | |
| $88 + 3$ | | |
| $56 + 7$ | | |
| $42 + 9$ | | |
| $99 + 4$ | | |
| $14 + 7$ | | |
| $75 + 6$ | | |
| $35 + 9$ | | |



Mache aus einer Rechnung zwei !

| | | |
|----------|---------------|---------------|
| $34 - 7$ | $34 - 4 = 30$ | $30 - 3 = 27$ |
| $27 - 8$ | | |
| $82 - 4$ | | |
| $55 - 7$ | | |
| $68 - 9$ | | |
| $41 - 6$ | | |
| $96 - 8$ | | |
| $13 - 5$ | | |
| $74 - 7$ | | |
| $37 - 9$ | | |
| $66 - 7$ | | |
| $25 - 8$ | | |
| $83 - 4$ | | |
| $54 - 7$ | | |
| $42 - 6$ | | |
| $91 - 4$ | | |
| $14 + 7$ | | |
| $75 - 8$ | | |
| $33 - 8$ | | |

