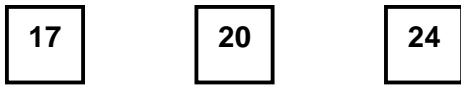
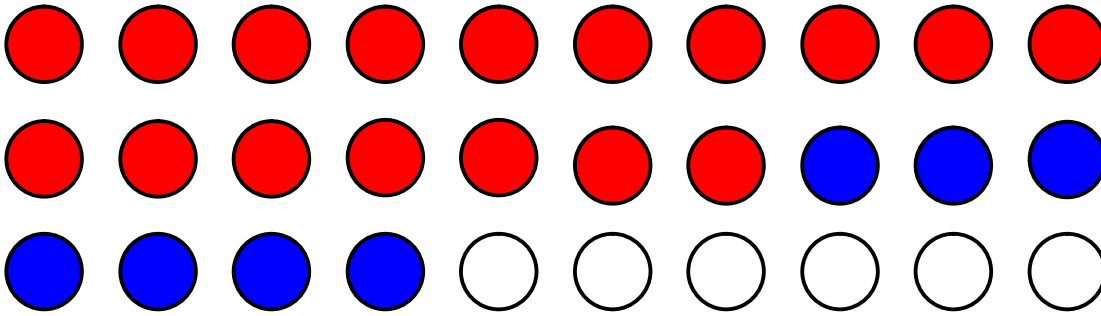
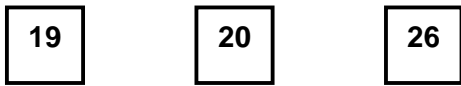
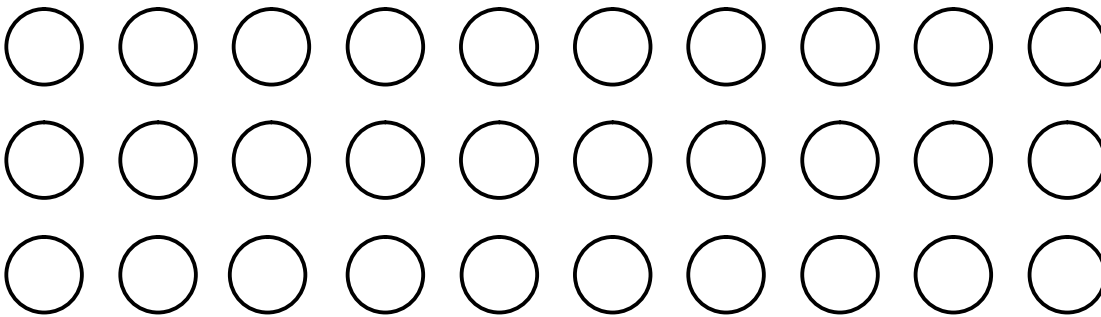


Zehnerübergang ZR 30



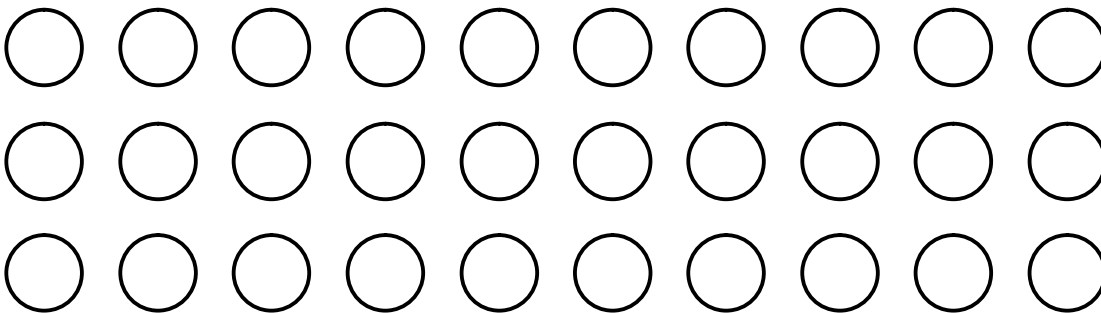
$$17 + 3 + 4$$

$$17 + 7 = 24$$



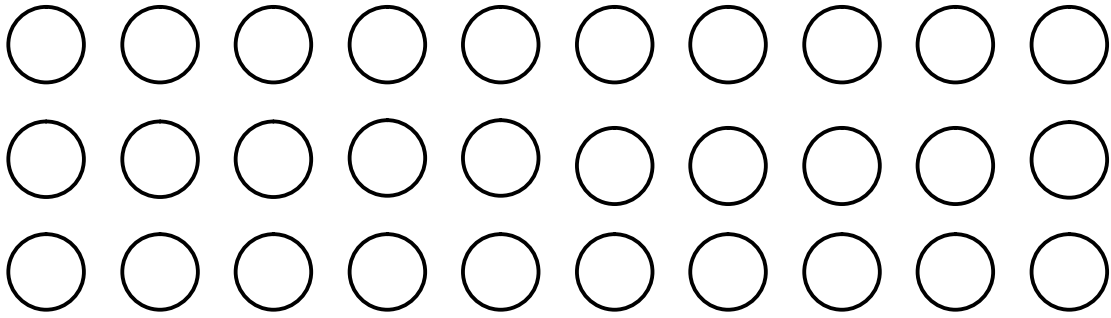
$$19 + 20 + 26$$

$$+ \quad =$$



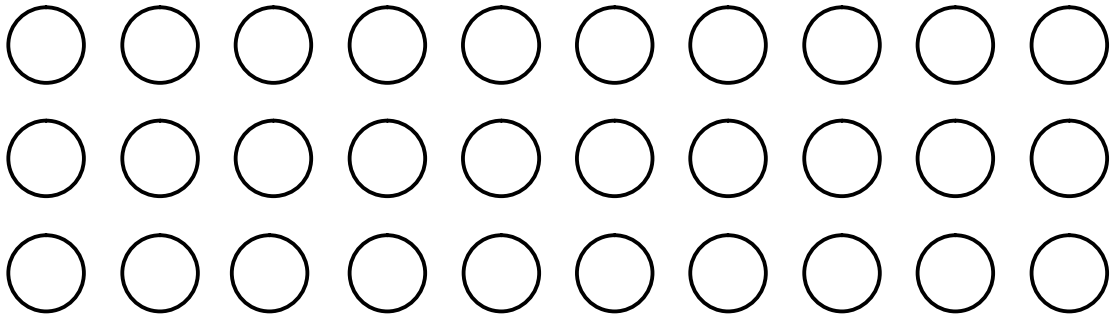
$$17 + 20 + 22$$

$$+ \quad =$$



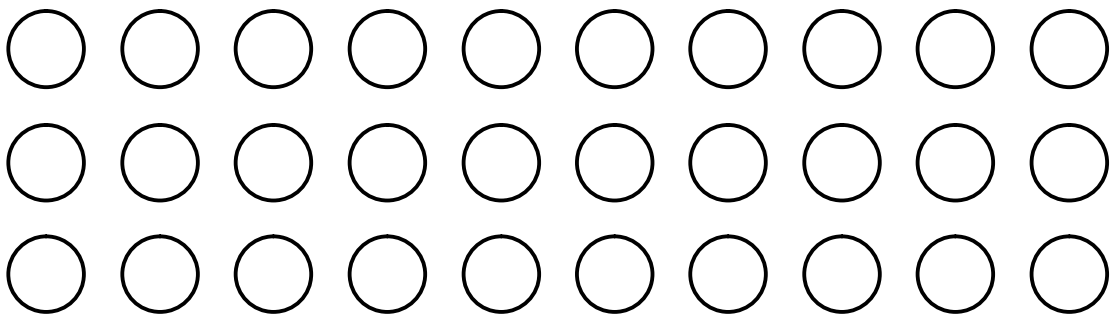
15 20 23

$$\begin{array}{r} 15 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} \quad \begin{array}{r} 23 \\ + \\ \hline \end{array} =$$



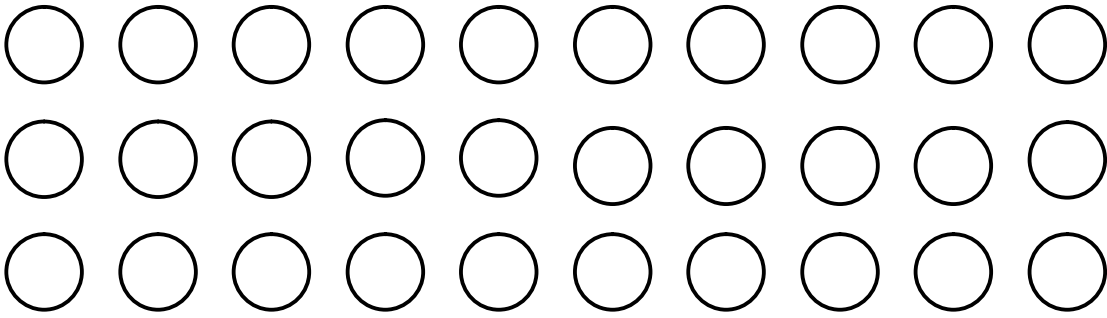
18 20 22

$$\begin{array}{r} 18 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} \quad \begin{array}{r} 22 \\ + \\ \hline \end{array} =$$

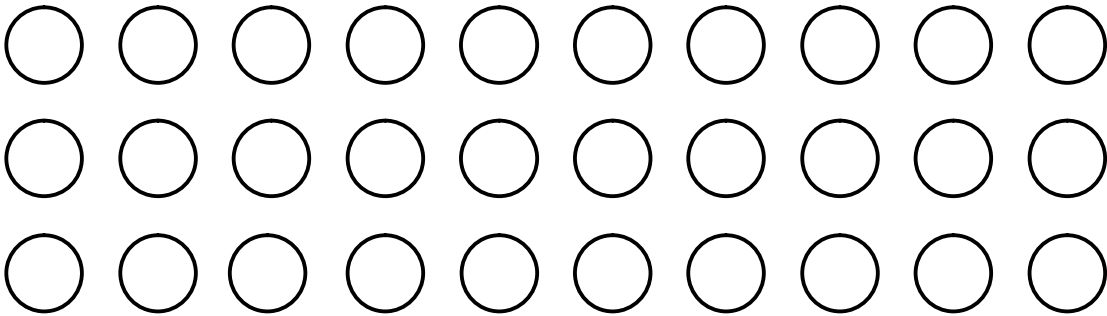


16 20 23

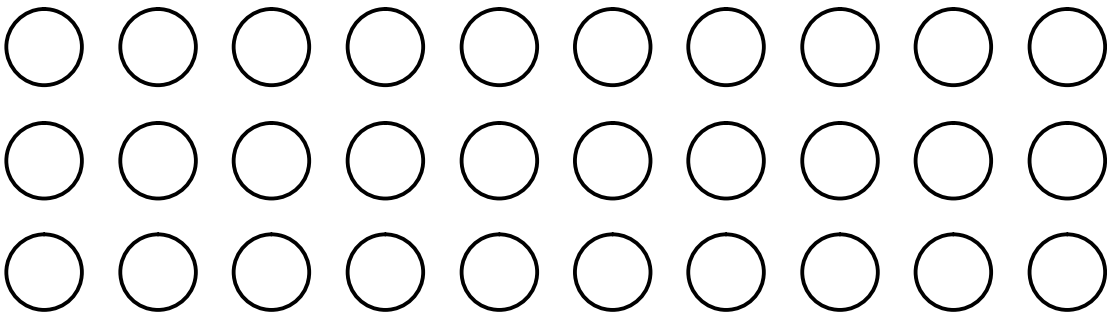
$$\begin{array}{r} 16 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} \quad \begin{array}{r} 23 \\ + \\ \hline \end{array} =$$



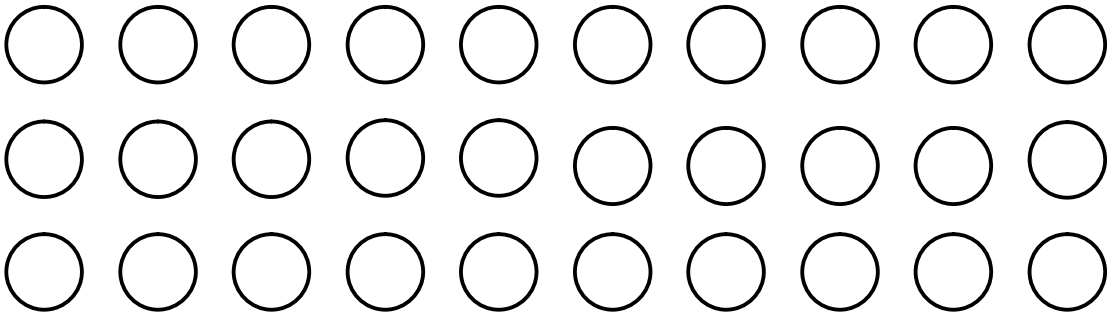
$$\begin{array}{r} \boxed{17} \quad \boxed{20} \quad \boxed{26} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



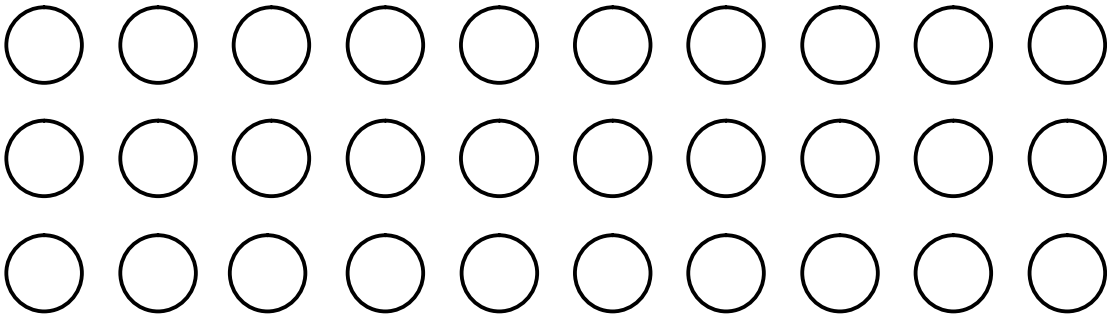
$$\begin{array}{r} \boxed{19} \quad \boxed{20} \quad \boxed{28} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



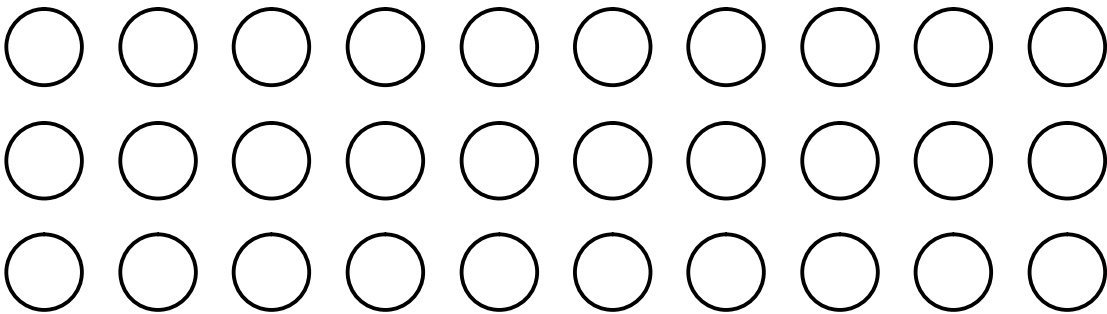
$$\begin{array}{r} \boxed{14} \quad \boxed{20} \quad \boxed{23} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



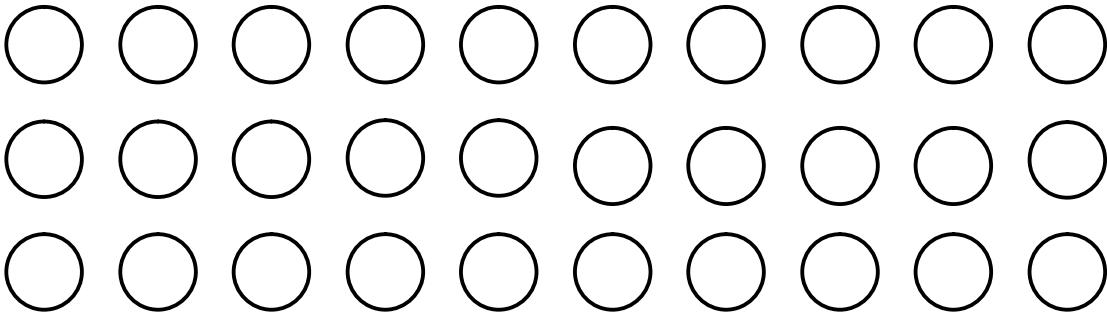
$$\begin{array}{r} \boxed{18} \quad \boxed{20} \quad \boxed{24} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad} \\ + \quad \quad = \\ \hline \end{array}$$



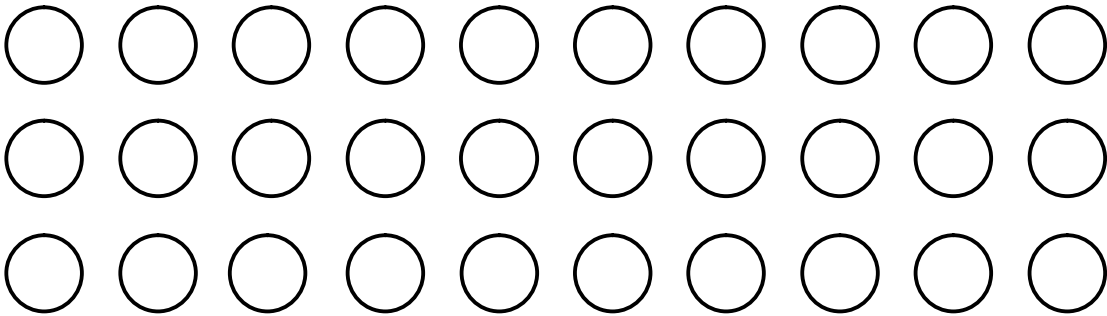
$$\begin{array}{r} \boxed{15} \quad \boxed{20} \quad \boxed{22} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad} \\ + \quad \quad = \\ \hline \end{array}$$



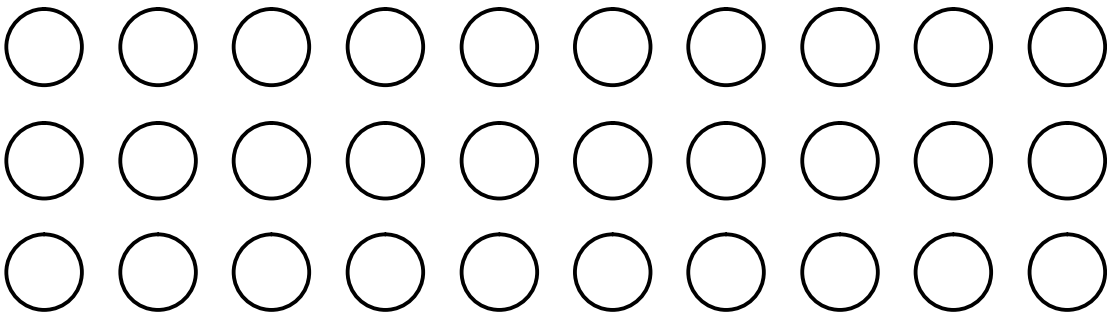
$$\begin{array}{r} \boxed{19} \quad \boxed{20} \quad \boxed{23} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad} \\ + \quad \quad = \\ \hline \end{array}$$



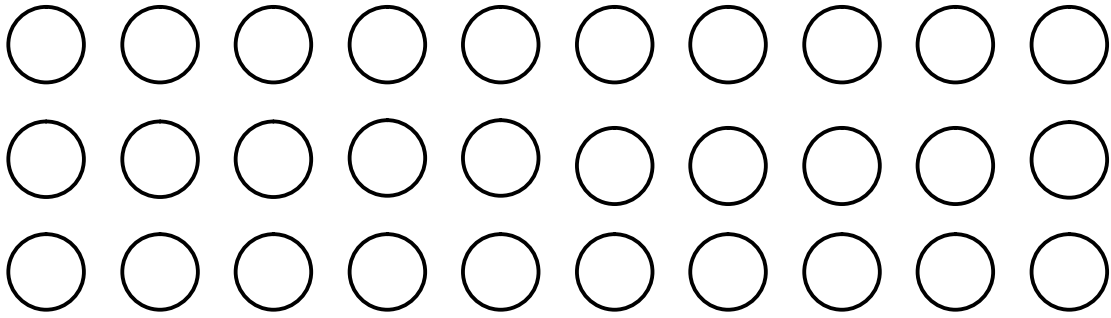
$$\begin{array}{r} \boxed{17} \quad \boxed{20} \quad \boxed{25} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



$$\begin{array}{r} \boxed{14} \quad \boxed{20} \quad \boxed{22} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$

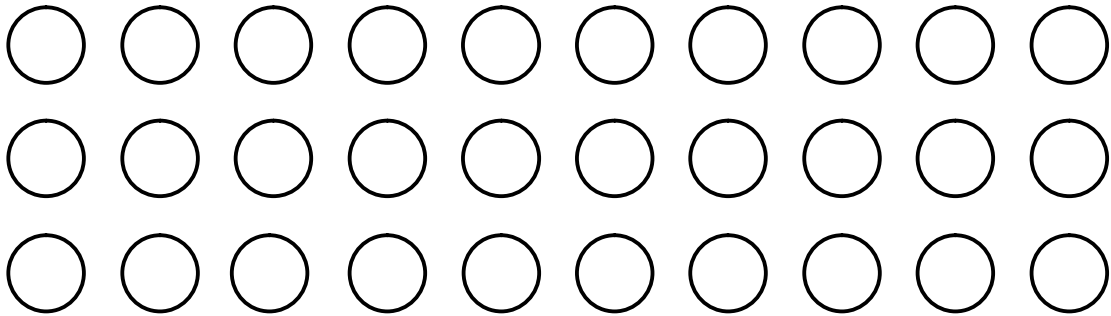


$$\begin{array}{r} \boxed{19} \quad \boxed{20} \quad \boxed{21} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



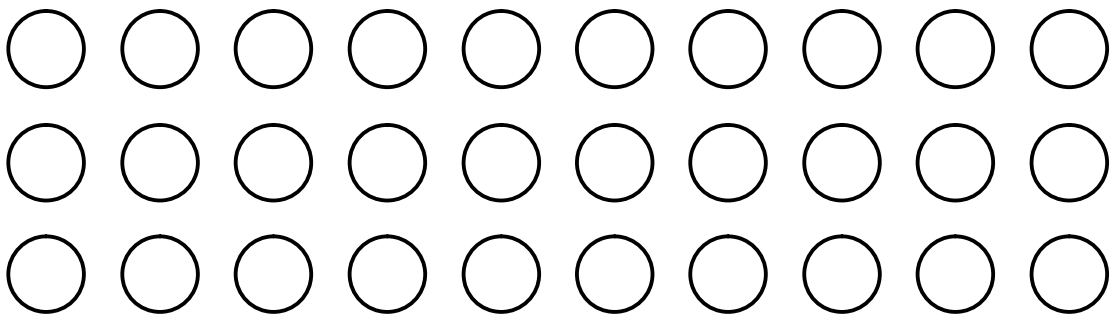
$$\boxed{14} \quad \boxed{20} \quad \boxed{21}$$

$$\begin{array}{r} + \\ + \\ \hline \\ \underbrace{\hspace{10em}} \\ + \hspace{10em} = \\ \hline \end{array}$$



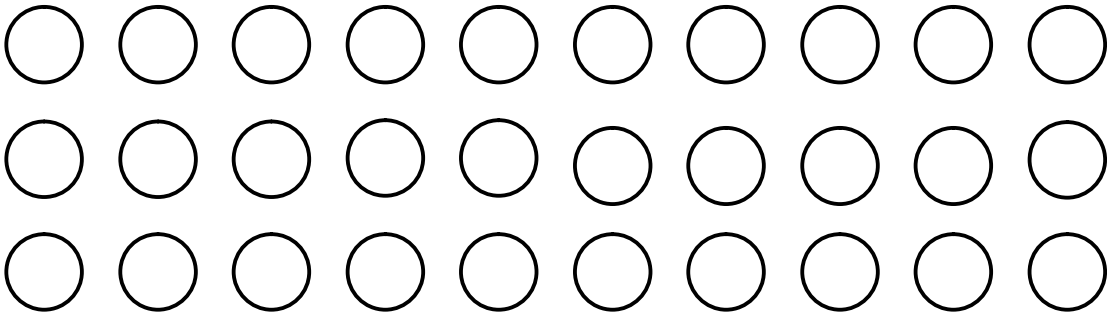
$$\boxed{12} \quad \boxed{20} \quad \boxed{21}$$

$$\begin{array}{r} + \\ + \\ \hline \\ \underbrace{\hspace{10em}} \\ + \hspace{10em} = \\ \hline \end{array}$$

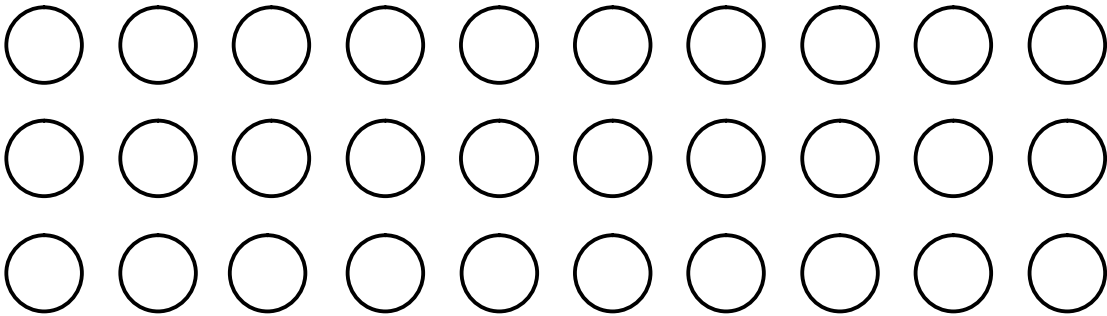


$$\boxed{13} \quad \boxed{20} \quad \boxed{22}$$

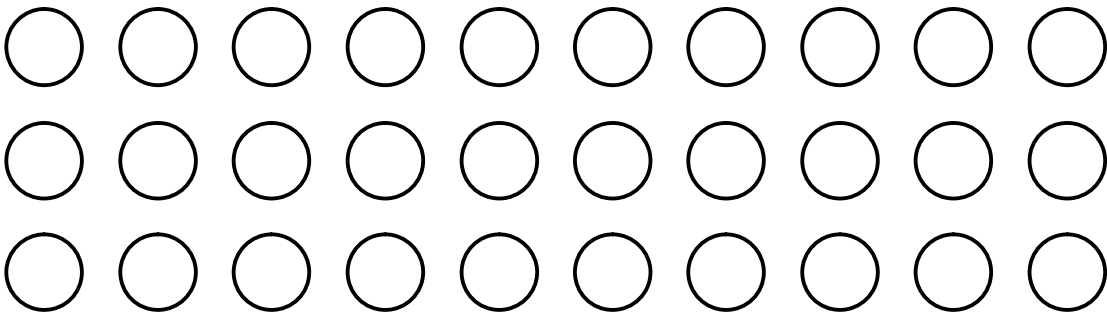
$$\begin{array}{r} + \\ + \\ \hline \\ \underbrace{\hspace{10em}} \\ + \hspace{10em} = \\ \hline \end{array}$$



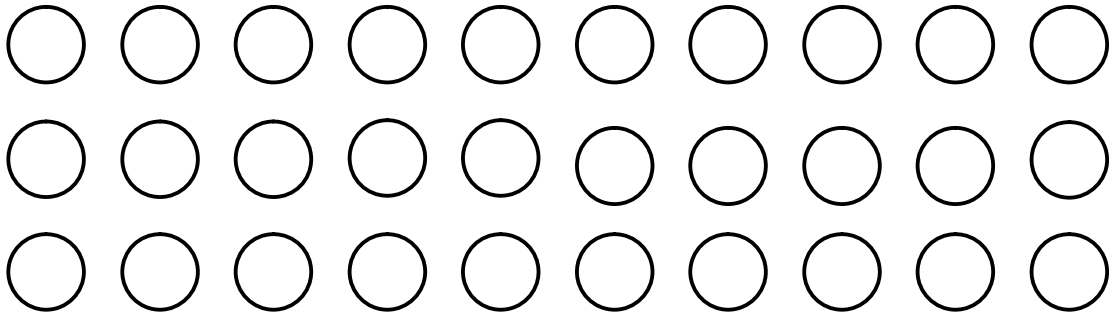
$$\begin{array}{r} \boxed{15} \quad \boxed{20} \quad \boxed{21} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



$$\begin{array}{r} \boxed{17} \quad \boxed{20} \quad \boxed{24} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$

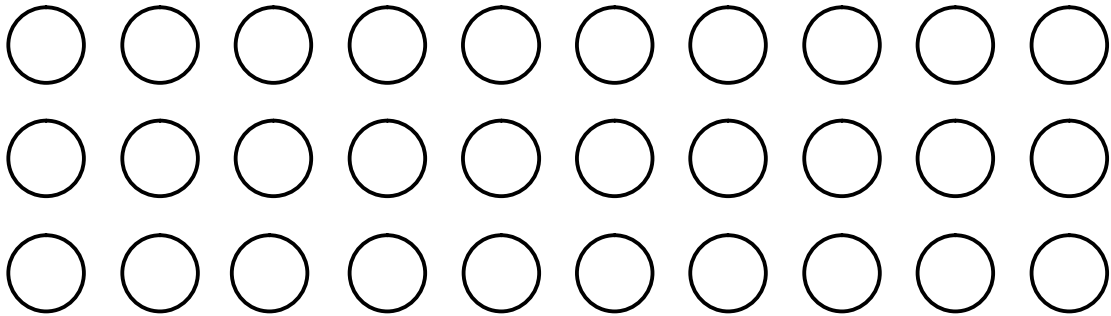


$$\begin{array}{r} \boxed{18} \quad \boxed{20} \quad \boxed{26} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



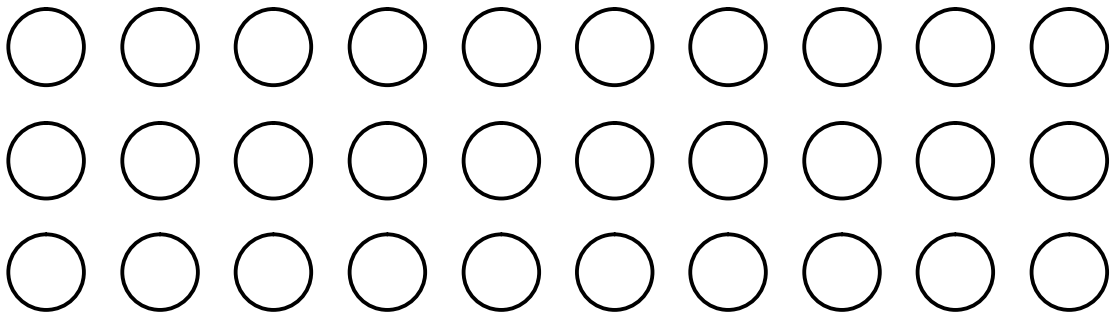
$$\boxed{13} \quad \boxed{20} \quad \boxed{23}$$

$$\begin{array}{r} + \\ + \\ \hline + \qquad \qquad \qquad = \\ \hline \end{array}$$



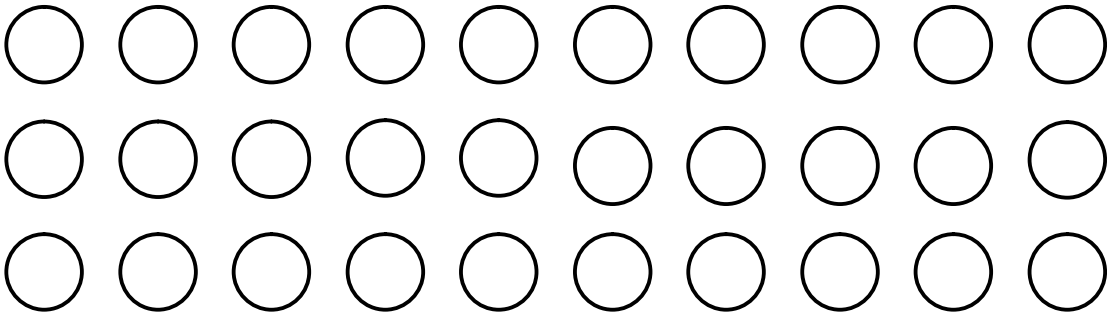
$$\boxed{17} \quad \boxed{20} \quad \boxed{26}$$

$$\begin{array}{r} + \\ + \\ \hline + \qquad \qquad \qquad = \\ \hline \end{array}$$

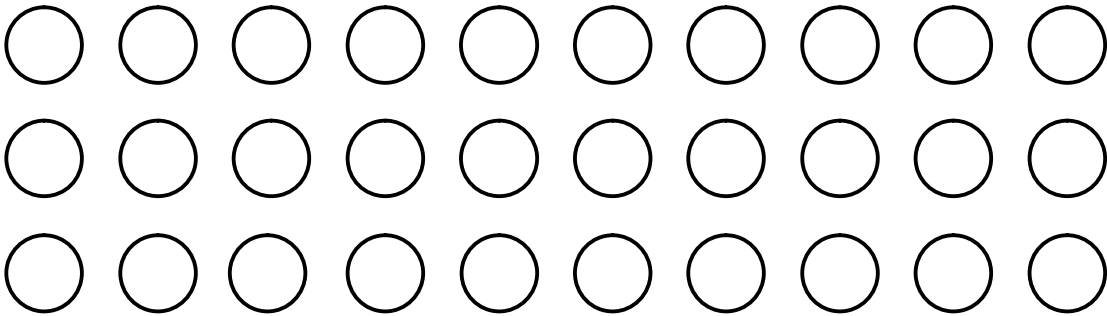


$$\boxed{18} \quad \boxed{20} \quad \boxed{28}$$

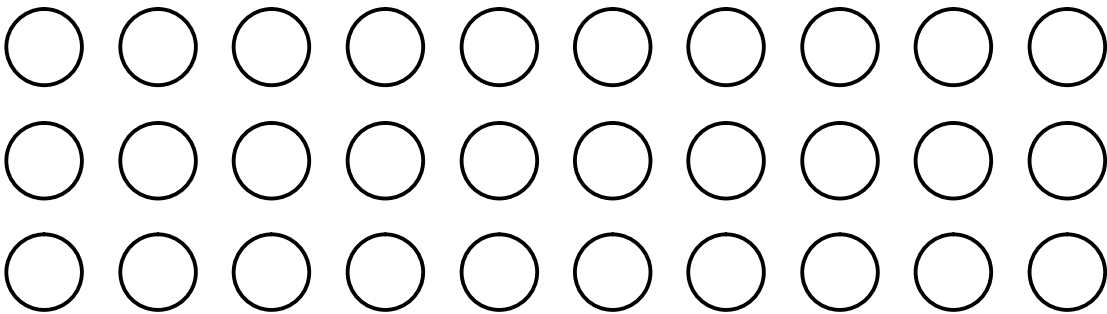
$$\begin{array}{r} + \\ + \\ \hline + \qquad \qquad \qquad = \\ \hline \end{array}$$



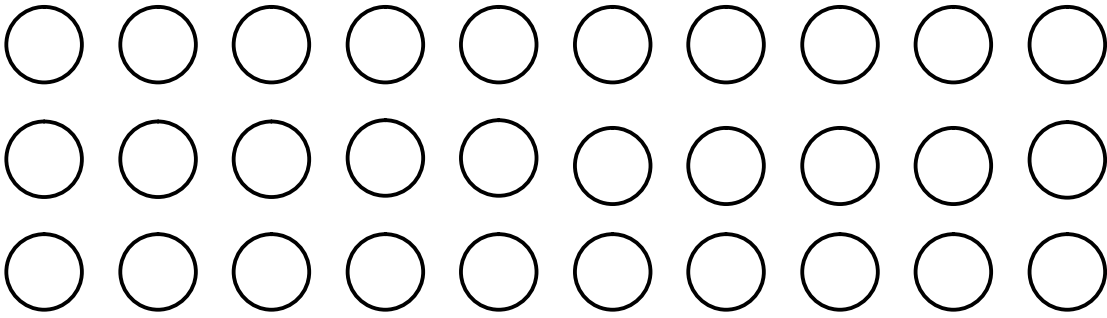
$$\begin{array}{r} \boxed{15} \quad \boxed{20} \quad \boxed{24} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



$$\begin{array}{r} \boxed{19} \quad \boxed{20} \quad \boxed{29} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$

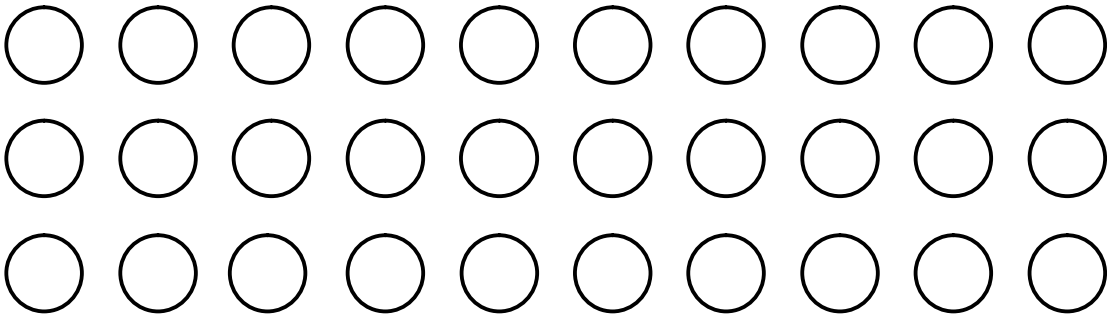


$$\begin{array}{r} \boxed{16} \quad \boxed{20} \quad \boxed{26} \\ + \quad \quad + \\ \hline \quad \quad \quad \underbrace{\quad \quad \quad} \\ + \quad \quad \quad = \\ \hline \end{array}$$



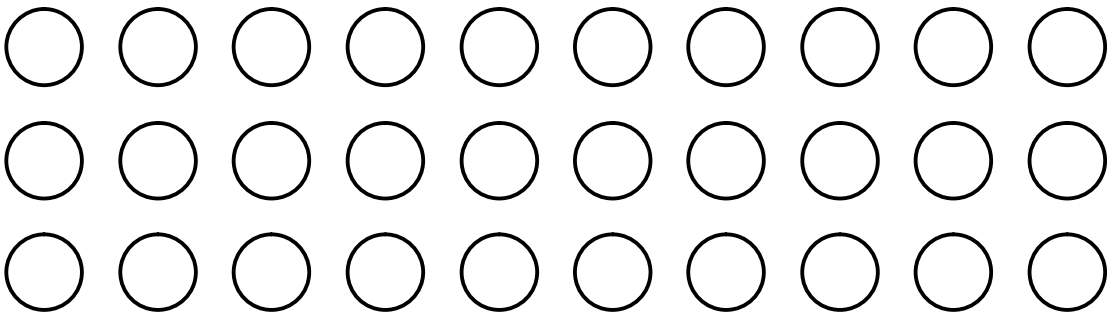
19 20 25

$$\begin{array}{r} 19 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} =$$



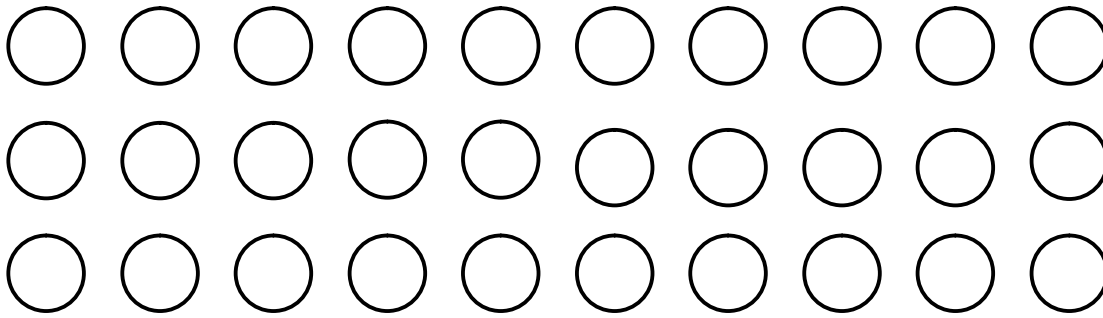
16 20 26

$$\begin{array}{r} 16 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} =$$



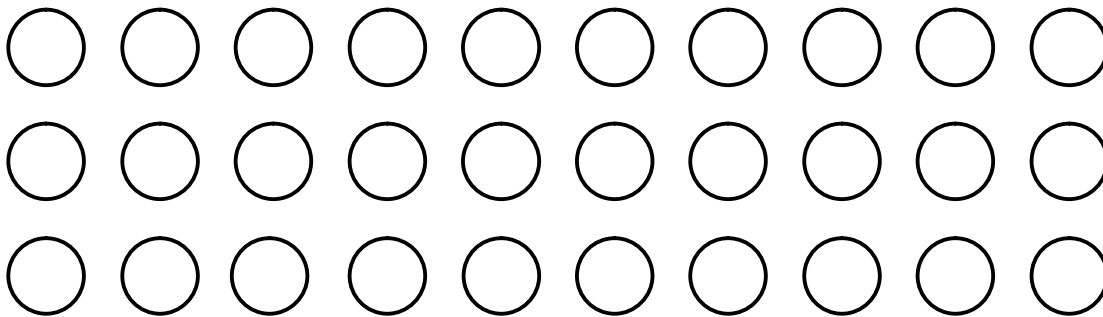
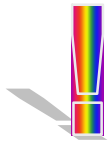
17 20 20

$$\begin{array}{r} 17 \\ + \\ \hline \end{array} \quad \begin{array}{r} 20 \\ + \\ \hline \end{array} =$$



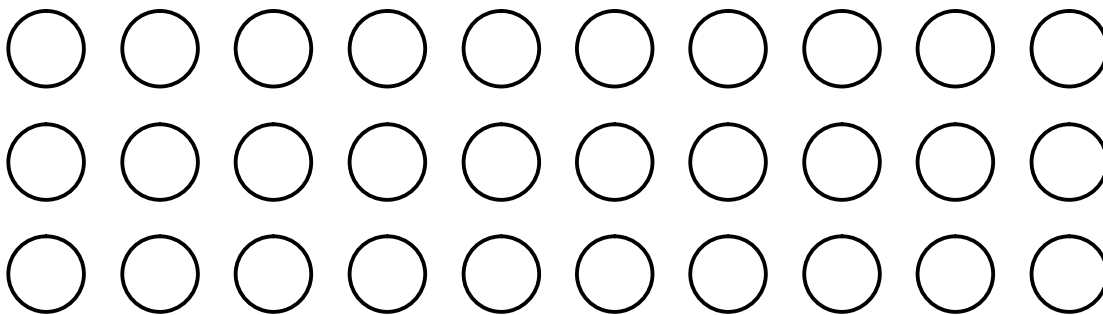
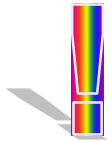
$$\boxed{7} \quad \boxed{10} \quad \boxed{15}$$

$$\begin{array}{r} + \\ + \\ \hline + \quad = \\ \hline \end{array}$$



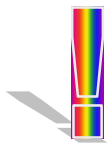
$$\boxed{17} \quad \boxed{20} \quad \boxed{25}$$

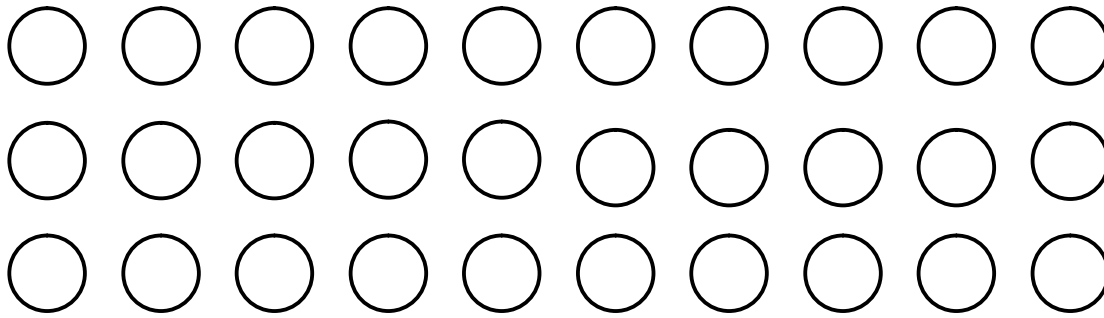
$$\begin{array}{r} + \\ + \\ \hline + \quad = \\ \hline \end{array}$$



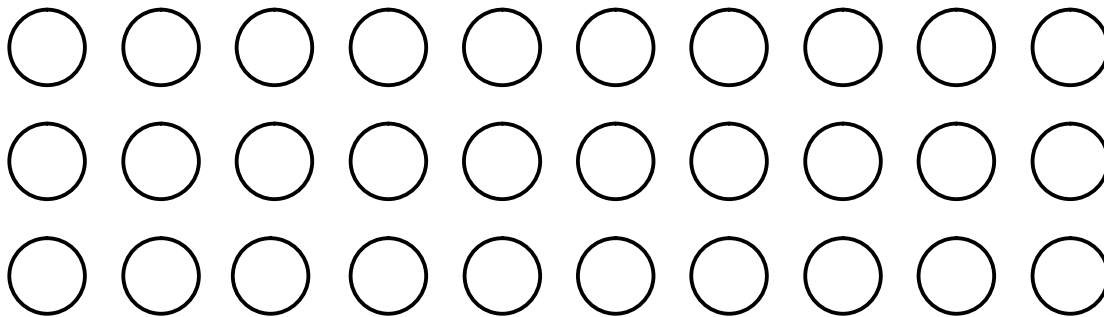
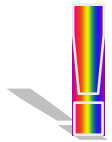
$$\boxed{8} \quad \boxed{10} \quad \boxed{13}$$

$$\begin{array}{r} + \\ + \\ \hline + \quad = \\ \hline \end{array}$$

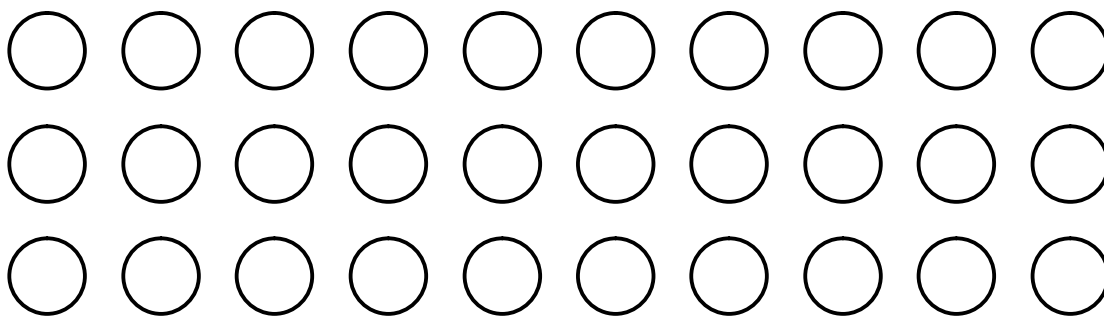
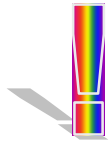




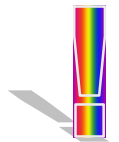
$$\begin{array}{r} \boxed{18} \quad \boxed{20} \quad \boxed{23} \\ + \quad + \\ \hline + \quad = \\ \hline \end{array}$$

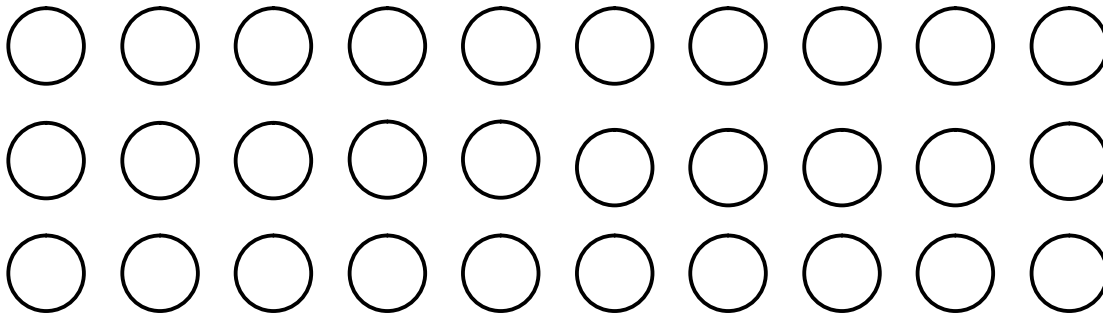


$$\begin{array}{r} \boxed{19} \quad \boxed{20} \quad \boxed{27} \\ + \quad + \\ \hline + \quad = \\ \hline \end{array}$$

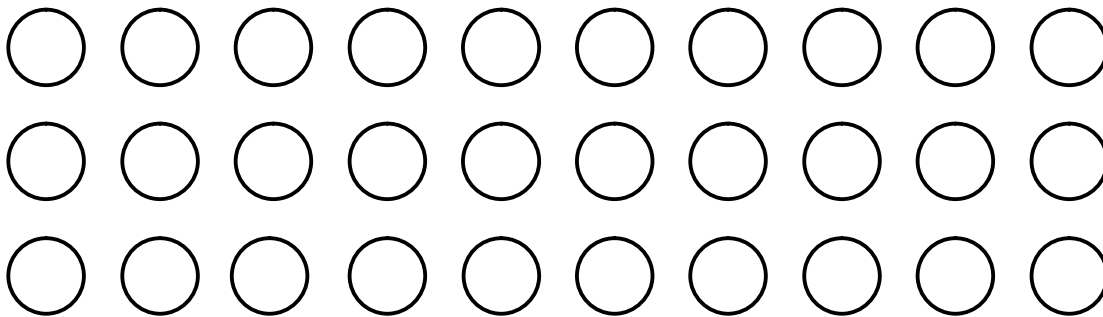
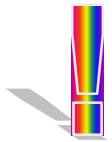


$$\begin{array}{r} \boxed{9} \quad \boxed{10} \quad \boxed{17} \\ + \quad + \\ \hline + \quad = \\ \hline \end{array}$$

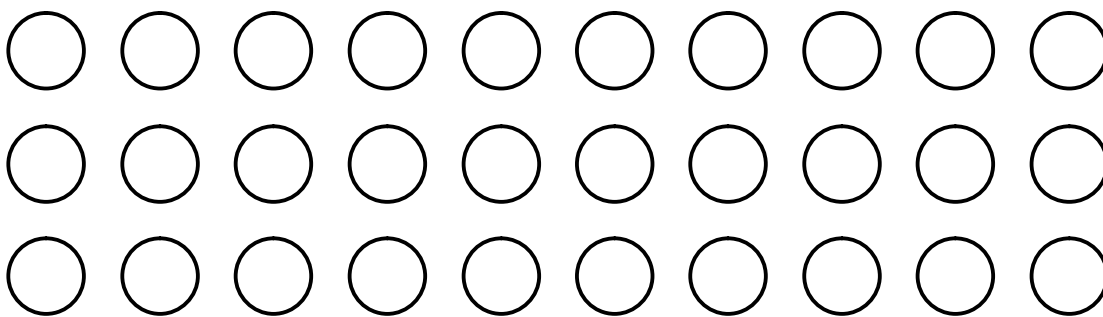
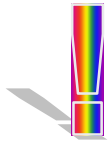




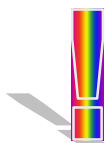
$$\begin{array}{r} \boxed{14} \quad \boxed{20} \quad \boxed{23} \\ + \quad \quad + \\ \hline + \quad \quad = \\ \hline \end{array}$$

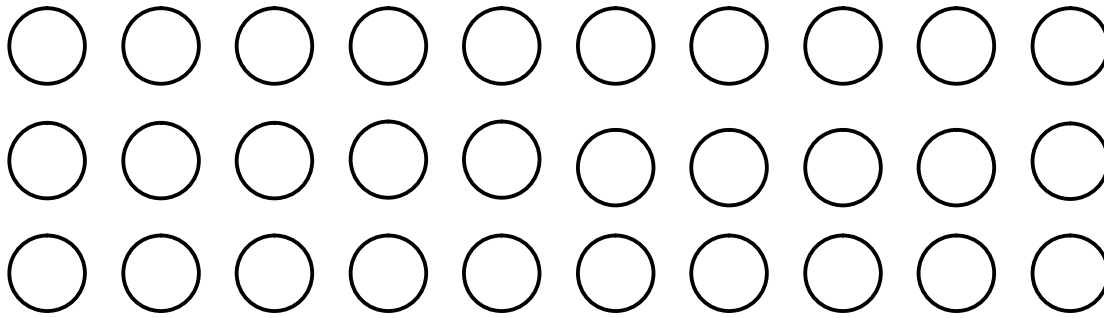


$$\begin{array}{r} \boxed{4} \quad \boxed{10} \quad \boxed{13} \\ + \quad \quad + \\ \hline + \quad \quad = \\ \hline \end{array}$$

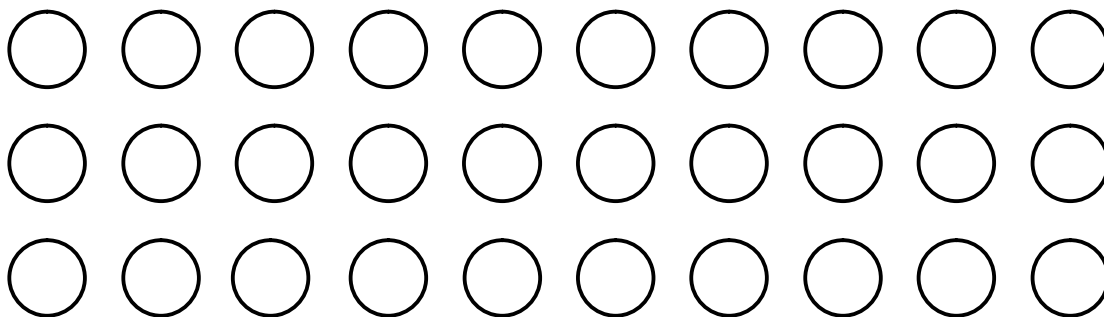
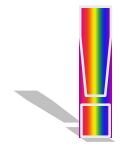


$$\begin{array}{r} \boxed{17} \quad \boxed{20} \quad \boxed{25} \\ + \quad \quad + \\ \hline + \quad \quad = \\ \hline \end{array}$$

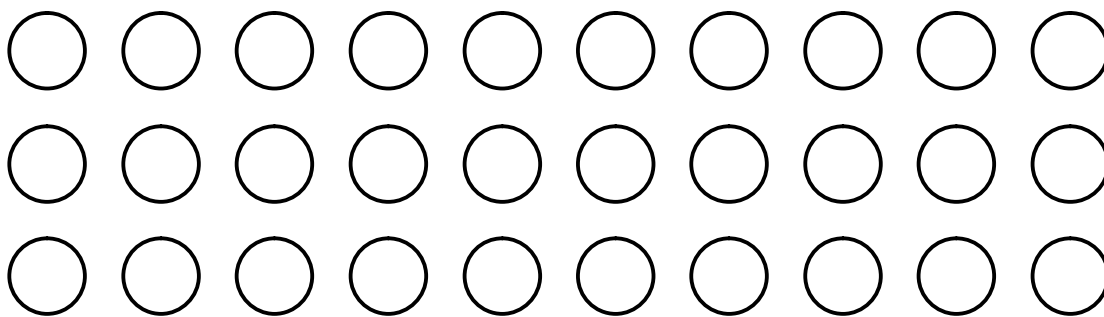
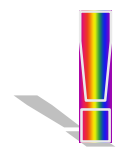




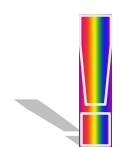
$$\begin{array}{ccc} \boxed{7} & \boxed{10} & \boxed{15} \\ & + & + \\ \hline & & \underbrace{\hspace{2cm}} \\ & + & = \end{array}$$



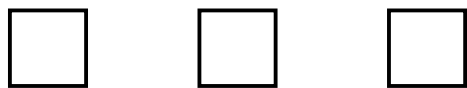
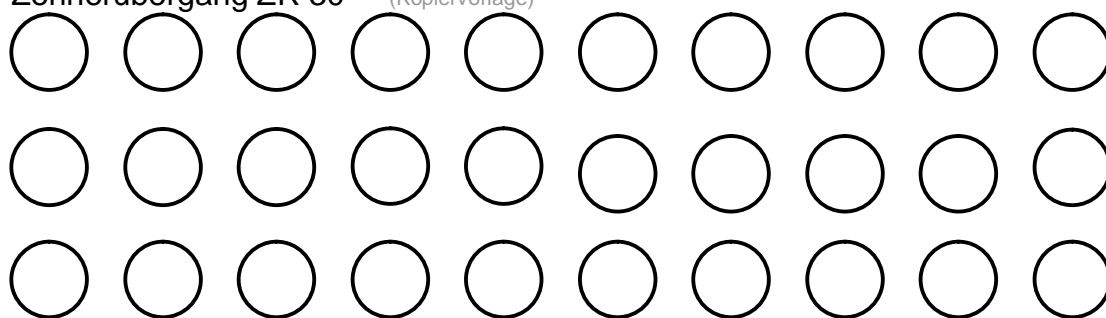
$$\begin{array}{ccc} \boxed{16} & \boxed{20} & \boxed{21} \\ & + & + \\ \hline & & \underbrace{\hspace{2cm}} \\ & + & = \end{array}$$



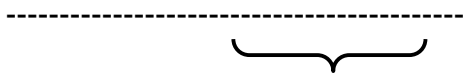
$$\begin{array}{ccc} \boxed{6} & \boxed{10} & \boxed{11} \\ & + & + \\ \hline & & \underbrace{\hspace{2cm}} \\ & + & = \end{array}$$



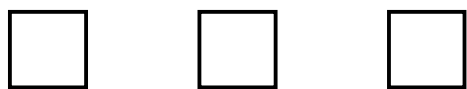
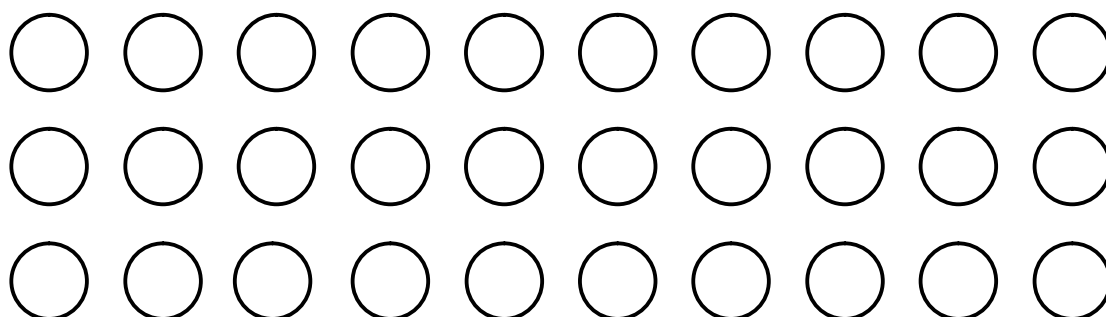
Zehnerübergang ZR 30 (Kopiervorlage)



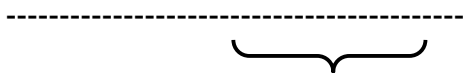
+ +



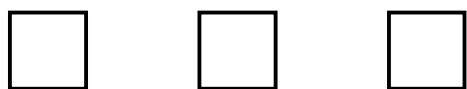
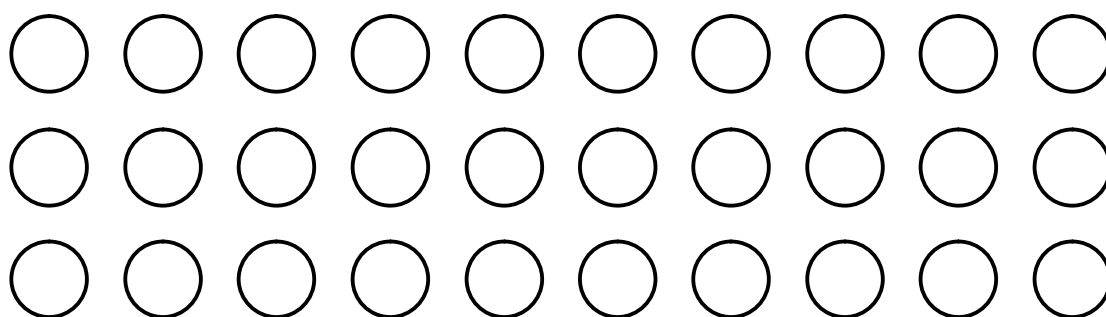
+ =



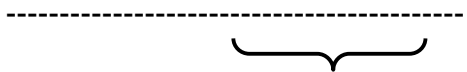
+ +



+ =



+ +



+ =

